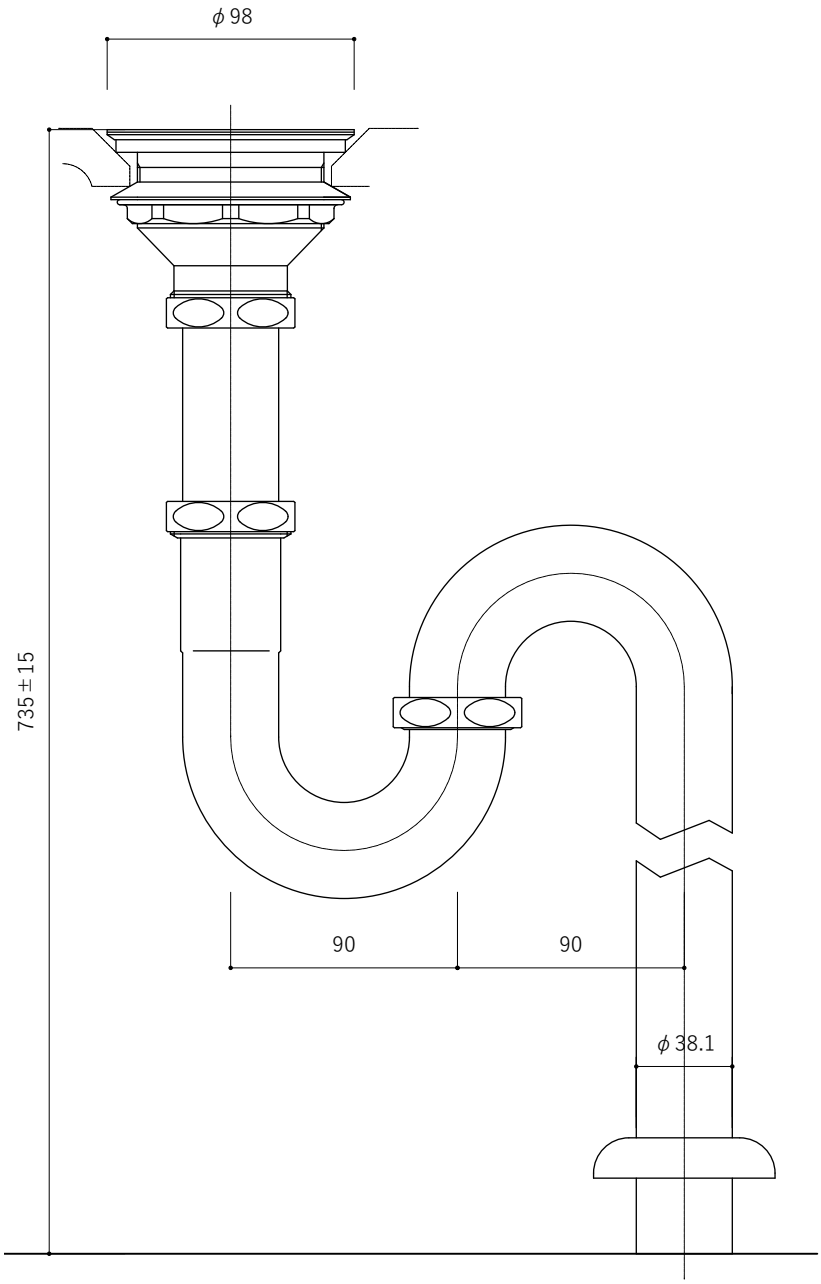
ϕ98
735±15
90
90
ϕ38.1